

60 Cohoes Ave. Green Island, NY 12183 • Ph: (518) 270-2159 • Fax: (518) 270-8384

www.gemlockgrooved.com

DRAIN ELBOW - STYLE F100D & F105D

Approx. Wgt. Ea.

(lb.)

3.8

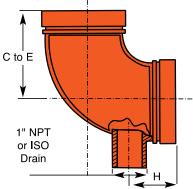
5.2

5.3

8.8

18.7

- Provides 1" NPT drain required on some fire protection stand pipes
- Smoother flow than fabricated seamented steel elbows
- Made of ductile iron conforming to ASTM A536
- Every lot is metallurgically tested to insure compliance
- Available with hot dipped galvanized coating
- Pressure rating of 300 lbs. with a 5 to 1 safety factor



Drain Elbow-Standard Style F100D

Drain Elbow-Standard - Style F100D

Actual

Size (In.)

2.375

2.875

3.500

4.500

6.625

Dimensions (In.)

2.75

2.75

2.75

2.75

2.75

C to E

3.25

3.75

4.25

5.00

6.50



| FLOW DATA Equivalent Feet of Straight Pipe | | | | |
|---|-----------|------------------|--|--|
| Nominal Size (In.) | 90° Elbow | | | |
| | STD | Short Pattern | | |
| 2 | 3.5 | 3.2 | | |
| | | | | |

4.3

5.0

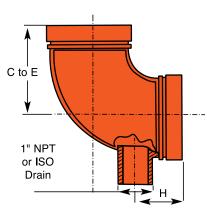
6.8

3.9

4.8

6.5

Flow data is based upon the pressure drop of Sch. 40 pipe.



Drain Elbow-Short Pattern Style F105D

Drain Elbow-Short Pattern - Style F105D

| Pipe | | Dimensions (In.) | | Approx. |
|-----------------------|----------------------|------------------|------|------------------------------|
| Nominal Size (In.) | Actual Size (In.) | C to E | Н | Approx. Wgt. Ea. (lb.) |
| 2 | 2.375 | 2.75 | 2.00 | 1.0 |
| 2½ | 2.875 | 3.00 | 2.00 | 1.7 |
| 3 | 3.500 | 3.50 | 2.00 | 2.5 |
| 4 | 4.500 | 4.00 | 2.00 | 5.3 |
| 6 | 6.625 | 5.50 | 2.00 | 13.9 |

UL Listed Under File No. EX15591

NOTES:

Nominal

Size (In.)

21/2

3

4

Allowable pipe end separation is for cut groove pipe for roll groove, figures will be one-half of the values listed at time of initial pressurization.

— Bolts and Nuts are galvanized. * — Maximum pressure including surges and maximum end loads from all internal and external forces, to which a joint could be subject under normal working conditions. This rating provides a nominal safety factor of 1.5 times working pressure based on standard weight steel pipe. Maximum working pressure may be subjected to a one time field test of 1.5 times the figures indicated. Refer to installations and groove specifications when assembling any grooved product. For dry systems, TRI Seal gaskets are recommended. EPDM gasket is supplied as standard. For other gaskets contact us.

3

4



| PROJECT INFORMATION | APPROVAL STAMP |
|---------------------|---------------------|
| | ☐ Approved |
| Project: | |
| Address: | ☐ Approved as noted |
| Contractor: | ☐ Not approved |
| Engineer: | Remarks: |
| Submittal Data: | |
| Notes 1: | |
| Notes 2: | |